

## **Historic, Archive Document**

Do not assume content reflects current scientific knowledge, policies, or practices.



ASF225. A15

United States  
Department of  
Agriculture

Agricultural  
Marketing  
Service

Dairy  
Division

October 1992

# Dairy Plants Surveyed and Approved for USDA Grading Service

REFERENCE

DIRECTORIES



## PREFACE

The dairy plants listed in this publication are inspected periodically by the U.S. Department of Agriculture (USDA). USDA assigns and lists dairy plant approvals using the two following categories:

- Section I: Plants identified in this section produce products which are manufactured from dairy ingredients that originate from USDA approved plants and are thereby eligible for USDA grading or inspection service. These products are designated by "B", "C", "D", "F", "M", "S" and "W" codes.
- Section II: Plants identified in this section have processing or packaging operations that meet USDA requirements for facilities and sanitation only. These operations are designated by "P" codes. The products processed or packaged by these plants may have been produced from dairy ingredients which did not originate from USDA approved plants ("unapproved source plants"). Unapproved source plants are plants that: (1) upon inspection are found not to meet USDA minimum requirements; or (2) do not participate in the voluntary USDA plant inspection program; or (3) are located in a foreign country and are not inspected by USDA. The products produced in "P" code plants are eligible for USDA grading and inspection service only when they are produced or processed under continuous USDA inspection.

Plant approval is determined by unannounced inspections conducted at least twice yearly and covering more than 100 items, including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. The inspection criteria are outlined in *General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service* (7 CFR 58.101 to 58.938) administered by the Dairy Division of USDA's Agricultural Marketing Service (AMS).

Plant approval for grading service does not constitute an endorsement of product quality. However, such assurance can be achieved by official grading to evaluate the product according to a U.S. grade standard or a quality specification of the buyer or seller.

The USDA plant inspection program is widely used by the dairy industry. Plant managers recognize it as an important means for improving and maintaining a sound operation for producing dairy products that will meet specific grade or contract requirements and that have the uniform quality essential for buyer and consumer approval and protection. Buyers also find this program a reliable guide to sources for dependable dairy products.

The Dairy Grading Branch of AMS's Dairy Division also provides service under its resident grading and quality control service. Plants using this service are shown in this publication with an asterisk (\*). This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The resident program also makes available to the plant manager the technical know-how and experience of the Dairy Grading Branch's supervisory staff for help in solving product quality problems.

Plant inspection services and the Resident Grading and Quality Control Program are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants and other interested persons may obtain information about these services by contacting the National Field Office of the

Dairy Grading Branch in Glen Ellyn, Illinois. A listing of staff persons to be contacted for additional information is provided at the end of this publication.

Plants listed in this publication are identified by State-assigned code numbers (where available) in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). This State-assigned plant number which identifies the plant precedes the plant name listing. Each State has also been assigned a two-digit number which appears in this publication before the name of the State.

This publication is revised every three months to reflect changes in plant approval codes and to include new plants. USDA inspection and grading services are performed under the *Regulations Governing the Inspection and Grading Services of Manufactured or Processed Dairy Products* (7 CFR 58.1 to 58.64).

USDA employees and plant management personnel are responsible for ensuring that conduct and demeanor exhibited during the course of a survey reflect compliance with National Civil Rights laws and regulations and USDA policies regarding the prohibition of sexual harassment. Any discrimination or harassment because of race, color, religion, national origin, sex, age, or disabilities is prohibited.

**SECTION I:**

**LISTING OF PLANTS PRODUCING PRODUCTS  
ELIGIBLE FOR USDA GRADING OR  
INSPECTION SERVICE**

**A LISTING OF PLANTS WHICH HAVE PROCESSING  
OR PACKAGING OPERATIONS THAT MEET USDA  
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY  
IS CONTAINED IN SECTION II.**



## SECTION I

Codes shown below denote products that are eligible for USDA grading or inspection service which are manufactured from USDA approved dairy ingredients at USDA approved dairy plants listed in this publication.

### Butter Products - B

B1	Bulk Butter	C40	Camembert
B2	Consumer sized packaged butter	C41	Feta
B3	Anhydrous Milkfat	C42	Fontinella
B5	99.8% Milkfat from whey cream	C44	Semisoft cheeses, Semisoft part-skim cheeses
B6	Concentrated Milkfat	C45	Skim milk cheese for manufacturing

### Cheese and Cheese Products - C

C1	Cheddar	C46	Havarti
C2	Colby	C47	Natural cheese trim
C3	American (Cheddar, Colby, Granular Curd, Washed Curd)	C48	Non-varietal String/Strip Cheese
C4	Swiss	C49	Shredded, grated, crumbled and diced cheese
C5	Brick		
C6	Muenster		
C7	Monterey Jack		
C8	Limburger	F1	Ice Cream Mix
C9	Neufchatel	F2	Ice Cream (except novelties)
C10	Cream Cheese	F3	Ice Cream Novelties
C11	Bakers	F4	Ice Milk Mix
C12	Cottage	F5	Ice Milk
C13	Farmers	F6	Ice Milk Novelties
C14	Ricotta	F8	Frozen Yogurt Mix
C15	Riccotone	F9	Frozen Yogurt
C16	Blue	F10	Frozen Yogurt Novelties
C17	Mozzarella, part-skim mozzarella, low-moisture mozzarella, low-moisture part-skim mozzarella	F12	Frozen Tofu Mix
		F15	Ice Cream Mix Base

### Frozen Dessert Products - F

C18	Provolone	M1	Milk
C20	Parmesan	M2	Cream
C21	Romano	M3	Whey cream
C22	Hard grating cheese	M4	Sour cream, acidified sour cream
C30	Edam	M5	Plastic Cream
C31	Gouda	M7	Skim milk
C33	Caciocavallo	M8	Condensed skim milk
C34	Asiago	M9	Condensed milk
C36	Gorgonzola	M10	Sweetened condensed milk
C37	Bondost		
C38	Cheese curd		
C39	Brie		

### Milk and Liquid Dairy Products - M

C18	Provolone	M1	Milk
C20	Parmesan	M2	Cream
C21	Romano	M3	Whey cream
C22	Hard grating cheese	M4	Sour cream, acidified sour cream
C30	Edam	M5	Plastic Cream
C31	Gouda	M7	Skim milk
C33	Caciocavallo	M8	Condensed skim milk
C34	Asiago	M9	Condensed milk
C36	Gorgonzola	M10	Sweetened condensed milk
C37	Bondost		
C38	Cheese curd		
C39	Brie		

Codes shown below denote products that are eligible for USDA grading or inspection service which are manufactured from USDA approved dairy ingredients at USDA approved dairy plants listed in this publication.

**Milk and Liquid Dairy Products - M (continued)**

M11	Evaporated milk
M12	Evaporated filled milk
M13	Buttermilk
M14	Condensed buttermilk
M15	Buttermilk product
M16	Condensed buttermilk product
M18	Neutralized buttermilk
M19	Condensed neutralized buttermilk
M20	RO Concentrated milk

Codes shown below denote products that are eligible for USDA grading or inspection service which are manufactured from USDA approved dairy ingredients at USDA approved dairy plants listed in this publication.

Plants approved for codes marked with an asterisk (\*) are subscribing to the USDA Salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of product and environmental samples, together with an established system of follow-up in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

#### Dry Milk Products - D

- \*D1 Nonfat dry milk, spray process
- \*D2 Instant nonfat dry milk
- \*D3 Dry cream
- \*D4 Dry whole milk, spray process
- \*D6 Dry buttermilk, spray process
- \*D8 Dry cultured buttermilk, spray process
- \*D9 Dry buttermilk product, spray process
- \*D11 Instant dry whole milk

#### Whey and Whey Products - W

- W1 Whey
- W2 Concentrated whey
- \*W3 Dry whey
- \*W4 Instant dry whey
- \*W5 Lactose
- W6 Reduced lactose whey
- W7 Concentrated reduced lactose whey
- \*W8 Dry reduced lactose whey
- W9 Reduced minerals whey
- W10 Concentrated reduced minerals whey
- \*W11 Dry reduced minerals whey
- W12 Reduced lactose and reduced minerals whey
- W13 Concentrated reduced lactose and reduced minerals whey
- \*W14 Dry reduced lactose and reduced minerals whey
- W15 Whey protein concentrate
- W16 Concentrated whey protein concentrate
- \*W17 Dry whey protein concentrate
- W18 RO concentrated whey, pasteurized
- W20 Ultrafiltered whey permeate
- W21 Concentrated ultrafiltered whey permeate
- \*W22 Dry reduced mineral whey protein concentrate

Codes shown below denote products that are eligible for USDA grading or inspection service which are manufactured from USDA approved dairy ingredients at USDA approved dairy plants listed in this publication.

Plants approved for codes marked with an asterisk (\*) are subscribing to the USDA Salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of product and environmental samples, together with an established system of follow-up in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

#### Specialty Products - S

*S1	Dry whey-buttermilk blend
*S2	Dry whey-skim milk blend
*S3	Dry dairy blend (all dairy ingredients)
*S4	Dry dairy blend (with cereal ingredients)
*S5	Calcium reduced dry skim milk
*S6	Dry cream substitute
*S7	Dry nondairy foods
S12	Margarine
*S13	Dry malted milk
*S15	Dry infant formula
S16	Yogurt
*S18	Dry mix base for frozen desserts
S20	Nondairy topping
S21	Pudding
*S23	Dry modified whey-caseinate blend
*S24	Dry skim milk- caseinate blend
*S25	Dry whey-soya-caseinate blend
*S26	Dry neutralized buttermilk
*S27	Dry skim milk-buttermilk blend
*S28	Dry whey caseinate blend
*S29	Dry whey-soya isolate blend
*S31	Dry whey-caseinate-skim milk blend
*S32	Rennet treated, calcium reduced dry skim milk
S33	Instant lowfat imitation dry milk
*S37	Dry yogurt
S38	Enzyme modified cheese product
S39	Dairy dips, nondairy dips
S40	Dry cultured whey
S41	Dry cultured whey with cereal ingredients

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01-ALABAMA			
22	M & T CHEESE CO., INC.	UNIONTOWN	C3 M3
04-ARIZONA			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	B1 B6
05-ARKANSAS			
12	HILLS VALLEY FOODS, INC.	BATESVILLE	C3 M3
180	MID-AMERICA DAIRYMEN, INC.	SILOAM SPRINGS	M1
06-CALIFORNIA			
939	BEATRICE CHEESE	GUSTINE	C3 C10 C17 C18 M2 W3
219	CALIFORNIA COOPERATIVE CREAMERY	HUGHSON	B1 D1 D6
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	B1 C3 C7 D1 D6 M9
720	CALIFORNIA MILK PRODUCERS	ARTESIA	B1 C3 C7 D1 D6 M2 M3
36	CARNATION COMPANY	GUSTINE	M11
2	CRYSTAL CREAM AND BUTTER CO.	SACRAMENTO	B1 B2 D1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	B1 C3 C7 D1 D6 D9 S3 W1 W2 W3 W6 W15 W16 W17
31	DANISH CREAMERY ASSN.	FRESNO	B1 D1 D6 M2 M8 M9 M14
91	F & A DAIRY OF CALIFORNIA	NEWMAN	C3 C7 C17 C18 M2 M3
53	FOSTER FARMS DAIRY	MODESTO	B1 B2 D1 D4 D6 M8 M9 M14
62	GARDENIA FOODS COMPANY	TURLOCK	C17 C18 M2
3500	GARDENIA CHEESE	SOUTHGATE	C14 C17 C18 M2
43	GOLDEN CHEESE CO. OF CALIFORNIA	CORONA	B1 C1 C7
50	HILMAR CHEESE CO.	HILMAR	C3 C7 C17 C18 W15 W17
1187	HUMBOLDT CREAMERY ASSN.	FERNBRIDGE	B1 D1 D2 D4 D6
541	HUMBOLDT CREAMERY ASSN.	LOLETA	M2 M8

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
06-CALIFORNIA (CONT.)			
-----			
131	JERSEYLAND CHEESE	ORLAND	B1 C3 C7 M3
77	JOSEPH GALLO FARMS	ATWATER	C3 C7
25	KRAFT INC.	VISALIA	B1 D1 D6 M2 W17
33	LEPRINO FOODS	LEMOORE	C17 M2 W1 W2
69	LEPRINO FOODS	TRACY	C17 M3
229	MASSON CHEESE CORP.	VERNON	C33
4484	MID AMERICA DAIRYMEN, INC.	WILLOWS	B1 D1 D6
858	REAL FRESH	VISALIA	M1
748	SAN JOAQUIN VALLEY DAIRYMEN	LOS BANOS	B1 B2 D1 D6 M2 M8 M9 M14
94	SAN JOAQUIN VALLEY DAIRYMEN	TURLOCK	D1 M2
10	SANTEE DAIRIES INC.	LOS ANGELES	B1 M8 M9
4077	SORRENTO CHEESE CO., INC.	SAN JOSE	W3
5065	VELLA CHEESE COMPANY	SONOMA	M2
-----			
08-COLORADO			
-----			
56	LEPRINO FOODS	DENVER	C14 C17 M2
-----			
13-GEORGIA			
-----			
80	CARROLLTON JOINT VENTURE/DAIRYMEN, INC.	CARROLLTON	C3 M2 M8
100	DAIRYMEN, INC.	SAVANNAH	M1
-----			
16-IDAHO			
-----			
47	AVONMORE WEST COMPANY	CAREY	C3 M3
61	AVONMORE WEST, INC.	GOODING	C3 M2 M3
16	DARIGOLD, INC.	CALDWELL	B1 B2 C3 D1 D6 M2 M3 M8 M14 W1 W2 W3
18	EE-DA-HOW SPECIALTIES	JEROME	D3 S37
46	KRAFT FOODS	BLACKFOOT	C3 C20 M2 M3
52	KRAFT FOODS	RUPERT	C20 M2 M3
59	NELSON RICKS CREAMERY CO.	REXBURG	C3 C7 M3
66	PET INC.	BUHL	M2 M11
3	SWISS VILLAGE CHEESE CO.	NAMPA	C3 C7
28	WESTERN AMERICAN CHEESE CO., INC.	IDAHO FALLS	C3 C7 C17 C18 M2 M3 W2

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
16-IDAHO	(CONT.)		
<hr/>			
71	WESTERN DAIRYMEN COOPERATIVE, INC.	TWIN FALLS	B5 C3 C7 C17 M2 M3
<hr/>			
17-ILLINOIS			
<hr/>			
508	APPLE PACKAGING	ROCHELLE	S18 S20 S37
528	AVONMORE CHEESE COMPANY	KENT	C18 C21 M1 M2
2650	CARNATION CO.	JACKSONVILLE	S6
267	DEAN FOODS CO.	PECATONICA	S6
135	DEAN FOODS CO.	ROCKFORD	M1 M2 S6 W2 W9 W10 W19
559	KOLB-LENA CHEESE COMPANY	LENA	C1 C4 C5 C7 C39 C40 C41 C46
565	KRAFT FOODS, INC.	STOCKTON	C4 M2 M3
561	KRAFT/GENERAL FOODS	GALENA	C3 C4 M3
205	MILNOT COMPANY	LITCHFIELD	B1 M1 M11
582	NAUVOO MILK PRODUCTS	NAUVOO	C16
55M	PREFERRED MILK, INC.	CHICAGO	S1 S3 S4 S25 S28 S30
1598	SWISS VALLEY FARMS	MT. CARROL	M1
<hr/>			
18-INDIANA			
<hr/>			
1513	ASSOCIATED MILK PRODUCERS, INC.	WARSAW	M1
65	BURGER DAIRY COMPANY	NEW PARIS	M2
61	DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	B1 D1 D6 M2 M8 M9 M13 M14
1532	DEUTSCH KASE HAUS	MIDDLEBURY	C2 C3 M3
95	GRAHAM CHEESE CO.	ELNORA	C1 C2 C3 M3
679	PET MILK COMPANY, INC.	ANGOLA	M1
<hr/>			
19-IOWA			
<hr/>			
306	ASSOCIATED MILK PRODUCERS, INC.	ARLINGTON	D1 M1 M2 M8
71	ASSOCIATED MILK PRODUCERS, INC.	FESTINA	M1
35	ASSOCIATED MILK PRODUCERS, INC.	FREDERICKSBURG	C3 C17 D1 D6 D9 M2 M3 W17
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	D2

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
19-IOWA	(CONT.)		
-----			
296	ASSOCIATED MILK PRODUCERS, INC.	SANBORN	C2 C3 M3 W2
96	ASSOCIATED MILK PRODUCERS, INC.	SIBLEY	D1 D2 M1 M2 M8
305	BEATRICE CHEESE	FREDERICKSBURG	C9 C10 C17 M1 M2 M4 W2 W3
77	BEATRICE CHEESE	PRESTON	C17 C18 M1 M2 M3 W1 W2
344	BEATRICE CHEESE	SULLY	M1
16	BREMER COOP. CREAMERY	WAVERLY	M1
21	CALHOUN COOP. CREAMERY CO.	LANSING	M1
23	CARNATION COMPANY	WAVERLY	D2
319	FARMERS CO-OP CREAMERY CO.	GREELEY	M1
358	HELLE TRANSFER STATION	EARLVILLE	M1
304	KESLEY CO-OP CREAMERY CO.	KESLEY	M1
214	LAKE MILLS CO-OP CREAMERY	LAKE MILLS	M1 M7
56	MERLE HALL TRUCKING, INC.	BROOKLYN	M1
372	NATIONAL FARMERS ORGANIZATION	DYERSVILLE	M1
91	ORAN CO-OP CREAMERY	ORAN	M1
314	POTTER SIDING CO-OP CREAMERY CO.	TRIPOLI	B1 M1 M7
360	SCHNEIDER TRANSFER	POSTVILLE	M1
355	SWISS VALLEY FARMS	CORYDON	M1
22	SWISS VALLEY FARMS	HOPKINTON	C1 C3 M1 M3 W1 W15
119	SWISS VALLEY FARMS	JESSUP	M1
288	SWISS VALLEY FARMS	MAQUOKETA	D1 M1 M2 M8 M9 W17
89	SWISS VALLEY FARMS CO.	LUANA	C4 C9 C10 C38 C46 M2 M3 W1 W2 W3
107	TWIN COUNTY DAIRY	KALONA	C3 M1 M3 W18
28	WAPSIE VALLEY CREAMERY	WAUKON	M1
34	WAPSIE VALLEY CREAMERY, INC.	INDEPENDENCE	C2 C3 C7 M1 M3 W2 W5 W7 W8
196	WISCONSIN DAIRIES COOP.	CRESCO	D1 M1 M2 W17
302	WISCONSIN DAIRIES COOP.	DECORAH	C3 M1 M3 W2 W20 W21
294	WISCONSIN DAIRIES COOP.	WAUKON	M1
-----			
20-KANSAS			
-----			
461	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C3 M3 W16 W17
327	MID-AMERICA DAIRYMEN, INC.	ELLIS	M1

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
20-KANSAS	(CONT.)		
-----			
351	MID-AMERICA DAIRYMEN, INC.	ERIE	M1
350	*MID-AMERICA DAIRYMEN, INC.	SABETHA	B1 B2 B6 D1 D6 D9 M1 M2 M7 M8 M9
375	PIONEER CHEESE COMPANY, INC.	MOUNDRIDGE	C3 M3
21-KENTUCKY			
-----			
241-0	ALBERTSON TRANSFER STATION	ALBANY	M1
236	ARMOUR FOOD CO.	SPRINGFIELD	M1 M2
237	ARMOUR FOOD INGREDIENTS CO.	SPRINGFIELD	D3
204	DAIRYMEN, INC.	GLASGOW	C3 C17 M2 M3
20	DAIRYMEN, INC.	LOUISVILLE	D1 M1 M2 M8
214	FROMAGERIES BEL, INC. BEL CHEESE DIV.	LITCHFIELD	C1 C3 M3
217	HART COUNTY CREAMERIES, INC.	HORSE CAVE	C3 C20 C21 C34 M2 M3 W15
222	NESTLES U.S.A.	MAYSVILLE	M11
243	TOVA INDUSTRIES, INC.	LOUISVILLE	S3
22-LOUISIANA			
-----			
592	DAIRYMEN, INC.	FRANKLINTON	B1 D1 M1 M2 M8
535	GULF DAIRY ASSN., INC.	KENTWOOD	C3 M1 M2 M3 M7
24-MARYLAND			
-----			
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	B1 B3 D1 D6 M8
25-MASSACHUSETTS			
-----			
18	AGRI-MARK, INC.	W. SPRINGFIELD	B1 D1 M2 M8
26-MICHIGAN			
-----			
17	DEAN FOODS CO.	WAYLAND	S6
931	INDEPENDENT COOP. MILK PRODUCERS, ASSOC.	CLARE	M1

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
26-MICHIGAN (CONT.)			
303	KALAMAZOO CREAMERY CO.	KALAMAZOO	B1 D1 D4 D6 M1 M2 M8 M9 M13 M14
137	KRAFT FOODS, INC.	PINCONNING	C1 C2 C3 C7 C17 C45 C46 M1 M2 M3
930	LEPRINO FOODS	ALLENDALE	C17 M1 M2 M3 W3
433	LEPRINO FOODS CO.	REMUS	C17 M1 M2 M3 W1 W2
380	MICHIGAN MILK PRODUCERS ASSN.	ADRIAN	M1 M2 M8 M9
608	MICHIGAN MILK PRODUCERS ASSN.	CONSTANTINE	B1 D1 D2 D6 M1 M2 M8 M9 M13
123	MICHIGAN MILK PRODUCERS ASSN.	OVID	B1 D1 D4 D6 M1 M2 M8 M9 M16
611	ROSS LABORATORIES	STURGIS	S15
783	WIN SCHULER'S FOODS/DIV. OF J. CAMPBELL	MARSHALL	019
27-MINNESOTA			
610	AEGEAN CHEESE	AUSTIN	C41 W1
78	ASSOCIATED MILK PRODUCERS, INC.	BAGLEY	M1
661	ASSOCIATED MILK PRODUCERS, INC.	DAWSON	C3 C21 M3 W3
660	ASSOCIATED MILK PRODUCERS, INC.	DULUTH	M1
384	ASSOCIATED MILK PRODUCERS, INC.	HINCKLEY	M1
476	ASSOCIATED MILK PRODUCERS, INC.	NEW PRAGUE	M1 M2 M7
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	B1 B2 M1 M16
34	ASSOCIATED MILK PRODUCERS, INC.	OWATONNA	M1
4	ASSOCIATED MILK PRODUCERS, INC.	PALISADE	M1
506	ASSOCIATED MILK PRODUCERS, INC.	PAYNESVILLE	C3 M2 M3 W2
366	ASSOCIATED MILK PRODUCERS, INC.	PELICAN RAPIDS	M1
355	ASSOCIATED MILK PRODUCERS, INC.	ROCHESTER	C1 C2 C3 C7 M1 M3 W1 W2 W15
444	BEATRICE CHEESE, INC.	FARIBAULT	M1
360	BLUFFTON COOP. CRY.	BLUFFTON	B1 M1 M7
293	BOCK COOP. CREAMERY	BOCK	M1
46	BONGARDS CREAMERIES	NORWOOD	B1 B6 C2 C3 C7 M1
301	BUCKMAN FARMERS COOP. CREAMERY ASSN.	BUCKMAN	M1
267	CASS CLAY CREAMERY, INC.	WAUBUN	M1
138	CLARKS GROVE CREAMERY	CLARKS GROVE	M1
139	CONGER COOP. CREAMERY CO.	CONGER	M1
900	DAN'S TRUCKING	RED LAKE FALLS	M1

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
27-MINNESOTA (CONT.)			
581	ELBA COOP. CREAMERY ASSN.	ALTURA	M1
294	FARMERS COOP. CREAMERY	FORESTON	M1
288	FIRST DISTRICT ASSN.	LITCHFIELD	C3 M1 M3
20	GILMAN COOP. CREAMERY	GILMAN	M1
257	GLENCOE BUTTER & PRODUCE ASSN.	GLENCOE	C3 C38 C44 C45 M1 M2 M3
124	GRANGER FARMERS COOP. CRY.	GRANGER	M1
518	HOPE COOPERATIVE CREAMERY ASSN.	HOPE	B1 M1 M7 M13
548	INTERLAKES COOPERATIVE ASSN.	BROWNS VALLEY	M1
316	KAISER TRUCKING	LITTLE FALLS, MN.	M1
630	KRAFT FOODS	MELROSE	C2 C3 C20 C21 M3
547	LAND O'LAKES, INC.	BROWERVILLE	D1 M1 M2 M8 M9
192	LAND O'LAKES, INC.	CALEDONIA	M1
202	LAND O'LAKES, INC.	DALBO	C3 M3 W2
443	LAND O'LAKES, INC.	FARIBAULT	D1 D3 D4 M1 M9 S7 W2
448	LAND O'LAKES, INC.	LUVERNE	D1 D3 M1 M2 M8
369	LAND O'LAKES, INC.	PERHAM	C1 C3 M3 W1 W2 W3
156	LAND O'LAKES, INC.	PINE ISLAND	C3 C20 M1 M3 W2 W3
451	LAND O'LAKES, INC.	ROSEAU	M1
398	LAND O'LAKES, INC.	FOSSTON	M1
305	LASTRUP COOP. CREAMERY ASSN.	LASTRUP	M1
242	LE SUEUR CHEESE CO.	LE SUEUR	C3 C44 C45 M2 M3
306	LITTLE ROCK COOP. CREAMERY	ROYALTON	M1 M7
148	MAPLE ISLAND, INC.	WANAMINGO	D1 D3 D4 S15 S18 S37
646	MID-AMERICA DAIRYMEN, INC	ZUMBROTA	C3 M1 M3
530	MID-AMERICA DAIRYMEN, INC.	BENSON	M1
260	MID-AMERICA DAIRYMEN, INC.	WINSTED	C1 C2 C3 C44 M2 M3 W2 W5 W7 W8
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	B1 B3 B6 D1 D6 D9 W3
367	MID-AMERICAN DAIRYMEN, INC.	FERGUS FALLS	C1 C17 M2 M3 W2
108	MILLERVILLE COOP. CREAMERY ASSN.	BRANDON	M1
819	NATIONAL FARMERS ORGANIZATION	RED LAKE FALLS	M1
639	NATIONAL FARMERS ORGANIZATION	SAUK CENTRE	M1
110	NELSON CREAMERY ASSOCIATION	NELSON	M1
556	PLAINVIEW MILK PRODUCERS	PLAINVIEW	B1 M1 M2 M8 M13
310	RAMEY FARMERS COOP. CREAMERY	FOLEY	M1

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
	27-MINNESOTA (CONT.)		
	-----		
587	RIDGEWAY FOODS/SWISS VALLEY FARMS	HOUSTON	M1
696	RIVER VALLEY CHEESE, INC.	LANESBORO	C1 C2 C4 C6 C7
			M1 M3
356	ROCK DELL COOP. CREAMERY	BYRON	M1
653	SANDOZ NUTRITION	MINNEAPOLIS	D2
37	SPRINGFIELD COOP. CREAMERY ASSN.	SPRINGFIELD	B1 M1 M7
549	SWISS VALLEY FARMS	ELGIN	M1
127	WISCONSIN DAIRIES COOP.	PRESTON	D1 D4 M2
-----			
	28-MISSISSIPPI		
	-----		
31	MC CLENDON CHEESE CO.	BOONEVILLE	C3 M3
20	MC CLENDON CHEESE CO.	NEWTON	C3 M3
-----			
	29-MISSOURI		
	-----		
690	ASSOCIATED MILK PRODUCERS, INC.	KING CITY	M1
32	ASSOCIATED MILK PRODUCERS, INC.	MANSFIELD	C3 M3
31	ASSOCIATED MILK PRODUCERS, INC.	MOUNTAIN VIEW	C3 M1 M3
516	MID-AMERICA DAIRYMEN, INC.	CHILLICOTHE	C17 C18 M1 M2 M3
			M8 W2
519	MID-AMERICA DAIRYMEN, INC.	ELDORADO SPRINGS	M1
419	MID-AMERICA DAIRYMEN, INC.	LANCASTER	M1
528	MID-AMERICA DAIRYMEN, INC.	LEBANON	M1
414	MID-AMERICA DAIRYMEN, INC.	MONETT	C3 M1 M3
533	MID-AMERICA DAIRYMEN, INC.	MOUNT VERNON	C17 M3
534	MID-AMERICA DAIRYMEN, INC.	SPRINGFIELD	B1 B6 D1 M1 M2
			M8 M14 S5
424	MILNOT COMPANY	SENECA	B1 M2 M11
806	OPIES MILK HAULERS, INC.	ELDON	M1
21	PRAIRIE FARMS DAIRY, INC.	ST. LOUIS	B1 M2 M13
585	SCHELP'S TRANSFER STATION	EMMA	M1
331	WORREL TRANSPORT	MOUNTAIN GROVE	M1
-----			
	30-MONTANA		
	-----		
22	GLACIER MOUNTAIN CHEESE CO.	GALLATIN GATEWAY	C3

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<b>31-NEBRASKA</b>			
580	ASSOCIATED MILK PRODUCERS, INC.	PLAINVIEW	M1
93	LEPRINO FOODS CO.	CHAPPELL	C17 C18 M2 M3
216	MID AMERICA DAIRYMEN, INC.	DODGE	C17 C18 M3
202	MID-AMERICA DAIRYMEN, INC.	HARTINGTON	C14 C15 C17 C18 M2 M3
67	MID-AMERICA DAIRYMEN, INC.	NORFOLK	D1 M2
43	MID-AMERICA DAIRYMEN, INC.	RAVENNA	C17 C18 M2 M3
58	MID-AMERICA DAIRYMEN, INC.	SUPERIOR	C17 M1 M2 M3 M8
222	ORCHARD DAIRY PRODUCTS	ORCHARD	C3 C7 M3 S1 S25 S28 S29 W1 W2 W3 W15
236	WELKE TRANSFER	SPRINGVIEW	M1
212	*WEST POINT DAIRY PRODUCTS, INC.	WEST POINT	B1 B6 M2 M3
<b>36-NEW YORK</b>			
3661	BYRNE DAIRY, INC.	SYRACUSE	B1
1875	CHAUTAUQUA CATTARAUGUS AREA MILK PROD.	FALCONER	M1
329	CROWLEY FOODS, INC.	ARKPORT	B1 M2 M8
364	DELTOWN CHEMURGIC CORPORATION	FRASER	S2 S4 S25 W3
284	EMPIRE CHEESE, INC.	CUBA	C1 C17 M1 M2 M3 W2 W3
4127	FRIENDSHIP DAIRIES, INC.	FRIENDSHIP	B1 C12 C13 D1 D6 M2 M4 M7 M8 M13 S16
8222	GREAT LAKES CHEESE OF NY, INC.	ADAMS	C1 M3 W2 W3
1564	H. P. HOOD, INC.	VERNON	C12 D1 M1 M2 M4 M7 M8 M9 S16 W1 W2 W3
2323	KRAFT GENERAL FOODS	CANTON	C1 M3 W2
2010	KRAFT, INC.	LOWVILLE	M1
8620	MCCADAM CHEESE CO., INC.	CHATEAUGAY	C1 C2 C5 C6 C7 C46 M3 W2 W15 W17 W21
8608	NESTLE FOOD COMPANY	SOUTH DAYTON	M11
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	B1 B2 D1 D4 D6 D9 M1 M2 M4 M8 M9 M11 M12 M13 M14 M15 M16
8071	POLLIO DAIRY PRODUCTS, INC.	CAMPBELL	C14 M2 M3

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
36-NEW YORK (CONT.)			
1548	QUEENS FARMS DAIRY, INC.	PIERREPONT MANOR	D1 D4 M2 M8 M9
8077	SORRENTO CHEESE CO., INC.	BUFFALO	C14 C15 C17 C18 M3 W2 W3
5950	SORRENTO CHEESE CO., INC.	GOSHEN	C17 M2 M3 W2
3077	STELLA CHEESE COMPANY, INC.	OGDENSBURG	C18 C44 M2 M3 W1 W15
2631	STEUBEN FOODS, INC.	PRATTSBURG	B1 D1 M8
37-N. CAROLINA			
77	ASHE COUNTY CHEESE, INC.	W. JEFFERSON	C1 C2 C3 C7 M3
1	CABARRUS CREAMERY CO., INC.	CONCORD	B1
38-NORTH DAKOTA			
8	BOTTINEAU COOP. CREAMERY ASSN.	BOTTINEAU	B1 M1
25	*CASS CLAY CREAMERY, INC.	FARGO	B1 B2 C12 D1 D6 M1 M2
19MI	CASS CLAY RECEIVING	DICKSON	M1
29	CASS CLAY RECEIVING STATION	NEW SALEM	M1
26	CASS CLAY RECEIVING STATION CREAMERY	EDGELEY	M1
96	CASS CLAY TUTTLE CREAMERY	TUTTLE	C3 M1 M3
11	DAKOTA COUNTRY CHEESE CO., INC.	MANDAN	M1
21	DRAKE COOP CREAMERY	DRAKE	M1
22	ELGIN FARMERS CREAM & MILK SHIPPING ASSN	ELGIN	M1
92	EMMONS COUNTY CHEESE CORP.	STRASBURG	C3 M1 M3 W1
46	HEBRON COOP CREAMERY	HEBRON	M1
53	KNETTERS CHEESE COMPANY, INC.	LAKOTA	C3 M3
106	LAMOURE TRANSFER STATION	LAMOURE	M1
82	LAND O'LAKES, INC.	OAKES	M1
19	SELFRIFFE CHEESE COMPANY	DICKINSON	C3 M1 M3
105	TRI COUNTY WEIGHING ASS'N STATION	WISHEK	M1
108	VALLEY CITY TRANSFER STATION	VALLEY CITY	M1
4	VALLEY DAIRY PRODUCTS, INC.	BEACH	C3 M3
94	WINGER CHEESE	TOWNER	C3 M3
31	WOESTE CREAMERY	GLEN ULLIN	B1

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
	39-OHIO		
	-----		
430	ALPINE CHEESE FACTORY, INC.	WILMOT	M3
101	BREWSTER DAIRY, INC.	BREWSTER	C2 C3 C4 M2 M3
36	CLOVERLAND DAIRY, INC.	FLUSHING	B1 B2 M13
40	DAIRY FARM PRODUCTS	NEW BREMEN	M1 M2 M8
28	*DAIRY FARM PRODUCTS CO.	ORRVILLE	B1 D1 D4 D6 M1 M2 M7 M8 M13 M14
24	DIEHL, INC.	DEFIANCE	M1 M2 M8 M9 M11 S6 S7 S20
415	FARMERSTOWN CHEESE COMPANY	BALTIC	C4
903	HOLMES CHEESE CO.	MILLERSBURG	C4 M2 M3 W2
35	*LAND O'LAKES, INC.	KENT	B1 B2 M2 M13
110	MICELI DAIRY PRODUCTS CO.	CLEVELAND	C14 C17 C18 M2
410	MIDDLEFIELD CHEESE	MIDDLEFIELD	C4 M3 W1 W2
1	NATIONAL FARMERS ORGANIZATION	MINSTER	M1
409	PEARL VALLEY CHEESE, INC.	FRESNO	C1 M1 M3
<hr/>			
40-OKLAHOMA			
	-----		
62	ASSOCIATED MILK PRODUCERS, INC.	OKLAHOMA CITY	D1 M2 M8
30	ASSOCIATED MILK PRODUCERS, INC.	TULSA	B1 D1 D6
<hr/>			
41-OREGON			
	-----		
25	FARMERS COOPERATIVE CREAMERY	MCMINNVILLE	B1 D1 D4 S24
41	LARSEN'S CREAMERY	OREGON CITY	B1 M13 M15 M18
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	B1 D1 D6 D8 D9 F2 M2 M3 W1 W3
<hr/>			
42-PENNSYLVANIA			
	-----		
535	BEATRICE CHEESE, INC.	WHITEHALL	C1 C6 C17 M2 M3 M8 S3 W1 W2 W3
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	B1
84	BORDEN CO.	WELLSBORO	M1 M10
440	CENTRAL PA MILK MARKETING COOP.	REEDSVILLE	M1
573	DIETRICH'S MILK PRODUCTS, INC.	MIDDLEBURY CENTER	D1 D4 M1 M2 M7 M8 M9
242	DIETRICH'S MILK PRODUCTS, INC.	READING	B1 D1 D2 D4 D11 M1 M8

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<b>42-PENNSYLVANIA (CONT.)</b>			
569	FARMERS CHEESE, INC.	NEW WILMINGTON	C17 C18 M2 M3 W1
406	*HOLLY MILK COOPERATIVE	CARLISLE	B1 B2 D1 D4 D6 M1 M2 M8 M9 M13 M14
629	JOHN KOLLER & SON, INC.	FREDDONIA	M3
458	LEPRINO FOODS CO., INC.	SO. WAVERLY	C17 C38 M2 M3 S1 S3 S4 S5 S18 S23 S25 S27 S28 S29 S31 W1 W2 W3
221	MAYFAIR CREAMERY	SOMERSET	B1 D1 M8 M14
<b>46-SOUTH DAKOTA</b>			
206	ASSOCIATED MILK PRODUCERS, INC.	FREEMAN	D1 M1 M2
256	ASSOCIATED MILK PRODUCERS, INC.	GREGORY	M1
208	ASSOCIATED MILK PRODUCERS, INC.	LAKE PRESTON	M1
229	BIG STONE CHEESE FACTORY	BIG STONE CITY	C17 C18 C20 C44 M1 M2 M3
155	BLACK HILLS MILK PRODUCTS	RAPID CITY	M1 M2 M8 M9
230	DIMOCK DAIRY PRODUCTS	DIMOCK	C3 C7
231	ETHAN DAIRY PRODUCTS	ETHAN	C3 C7 C44
232	EUREKA CHEESE FACTORY	EUREKA	M1
233	HOVEN DAIRY	HOVEN	C20 C21 C34 M2 M3 W15
156	LAND O' LAKES INC.	SIOUX FALLS	M1
111	LAND O' LAKES, INC.	VOLGA	C3 C17 M1 M2 M3
240	MAROLF DAKOTA FARMS CHEESE, INC.	STURGIS	C1 C2 C3 C7 C38 M1 M2 M3
237	MID AMERICA DAIRYMEN, INC.	POLLOCK	C6 M1 M2 M3
212	ROSLYN CREAMERY COMPANY	ROSLYN	M1
234	VALLEY QUEEN CHEESE CO.	MILBANK	C1 C2 C3 C5 C6 C7 C44 C45 M1 M2 M3 M8 M9
238	VEBLEN CHEESE FACTORY	VEBLEN	C1 C3 C7 M3
<b>47-TENNESSEE</b>			
145	CUMBERLAND CREAMERY	ANTIOCH	B1 B3
318	DAIRYMEN, INC.	GREENVILLE	C1 C17 M3

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
47-TENNESSEE	(CONT.)		
133	DAIRYMEN, INC.	LEWISBURG	B1 D1 M1 M2 M8
317	ETHRIDGE RECEIVING STATION	ETHRIDGE	M1
326	PET INC.	GREENVILLE	M11
311	RUTHERFORD COUNTY COOPERATIVE	MURFREESBORO	C3
<hr/>			
48-TEXAS			
925	AMERICANA FOODS	DALLAS	F8
1010	*ASSOCIATED MILK PRODUCERS, INC.	EL PASO	B1 D1 D4 D6 M2 M8 M9
905	ASSOCIATED MILK PRODUCERS, INC.	MUENSTER	C3 D1 M3 W2 W3
105	ASSOCIATED MILK PRODUCERS, INC.	STEPHENVILLE	C1 C2 C7 M1 M3 W2 W3
908	ASSOCIATED MILK PRODUCERS, INC.	SULPHUR SPRINGS	D1 M2 M8
943	*ASSOCIATED MILK PRODUCERS, INC.	WINNSBORO	B1 B2 D1 M2 M8
<hr/>			
49-UTAH			
51	CHAPPELL CHEESE COMPANY	LOA	C3 C7 C17 M3
29	DELTA VALLEY FARMS	DELTA	C1 C3 C7 M3
61	GOSSNER FOODS, INC.	LOGAN	B1 C1 C4 C6 C7 M2 M3
62	GOSSNER FOODS, INC.	LOGAN	M1
4	MORTENSEN FOOD PRODUCTS	NORTH SALT LAKE	B1
59	NELSON RICKS CREAMERY CO.	ALTAMONT	C3 C7 M3
57	WESTERN DAIRYMEN COOPERATIVE, INC.	BEAVER	C1 C3 M3
3	WESTERN DAIRYMEN COOPERATIVE, INC.	SMITHFIELD	B1 C3 C4 C7 C17 C18 M2 M3
<hr/>			
50-VERMONT			
39	AGRI MARK, INC.	TROY	C1 C2 M3 W1 W2
19	CABOT FARMERS COOP.	CABOT	B1 C1 C12 M3 M4 S16
15	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	C1
24	INTERNATIONAL CHEESE CO.	HINESBURG	C14 C17 C18 C41 M2 M3 M4 W18
40	KRAFT, INC.	MIDDLEBURY	C4 C31 M3 W2

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
50-VERMONT (CONT.)			
41	LUCILLE FARM PRODUCTS, INC.	SWANTON	C17 C18 M3 W2
60	ST. ALBANS COOP. CREAMERY	ST. ALBANS	D1 M1 M2 M8
25	VERMONT WHEY CO.	FAIRFAX	W2 W3 W5 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W20
26	WYETH NUTRITIONALS, INC.	MILTON	S15
51-VIRGINIA			
9410	VALLEY MILK PRODUCTS	STRASBURG	B1 D1 M2 M8 M14
53-WASHINGTON			
190	BEATRICE CHEESE	SUMNER	C17 C18 C41 M3 W1 W3
3	*DARIGOLD INC.	LYNDEN	D1 D6 M2
62	DARIGOLD INC.	SPOKANE	M2
11	DARIGOLD, INC.	CHEHALIS	C1 C3 C7 D1 D4 M2 W3
48	DARIGOLD, INC.	ISSAQAH	B1 B2 M13
9	DARIGOLD, INC.	SUNNYSIDE	D1 M2
72	OLYMPIA CHEESE CO.	OLYMPIA	C3 C7 C17 C18 C48 M2
55-WISCONSIN			
358	ALCAM CREAMERY CO.	RICHLAND CENTER	B1
863	ALTO DAIRY / BLACK CREEK DIVISION	BLACK CREEK	C1 C2 C5 C20 M1 M3 W1 W2
112	ALTO DAIRY COOP	WAUPUN	C3 C5 C6 C7 C17 M1 M2 M3 W2 W3
2108	ARPIN DAIRY	ARPIN	C17 C18 M1 M2 M3 W2 W16
1949	ASSOCIATED MILK PRODUCERS, INC.	ABBOTTSFORD	C1 C2 M3 W2
2	ASSOCIATED MILK PRODUCERS, INC.	APPLETON	C17 C18 M1 M2 M7
951	ASSOCIATED MILK PRODUCERS, INC.	ARENA	C1 C2 C3 C7 C38 C44 M1 M3

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
226	ASSOCIATED MILK PRODUCERS, INC.	BLAIR	C3 M1 M3
43	ASSOCIATED MILK PRODUCERS, INC.	COON VALLEY	M1
1074	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C6 M1 M3 W2 W15 W16 W20
301	ASSOCIATED MILK PRODUCERS, INC.	JIM FALLS	C3 M1 M3
152	ASSOCIATED MILK PRODUCERS, INC.	MADISON	C3 M3 W1 W2
88	ASSOCIATED MILK PRODUCERS, INC.	PRAIRIE DU CHIEN	M1
1	ASSOCIATED MILK PRODUCERS, INC.	TURTLE LAKE	D1 M1 M2 M8 M9
910	AURICCHIO CHEESE, INC.	DENMARK	C18 M3
1639	AURICCHIO CHEESE, INC.	PULASKI	C20 C21 C42 M2 M3
1156	AVONMORE CHEESE INC., BUTTER DIVISION	MONROE	B1 B6 M2 M3 M13 M15 M18
1039	AVONMORE CHEESE INC., CHEESE DIVISION	MONROE	C17 C18 M1 M2 M3 W1
428	BAKER CHEESE FACTORY, INC.	ST. CLOUD	M1 M2 M3
777	BEATREME FOODS, INC.	VESPER	S7
145	BEATRICE CHEESE, INC.	DORCHESTER	M1
501	BEATRICE CHEESE, INC.	MARSHFIELD	C1 C2 C3 C7 C17 D1 M1 M2 M3 W1 W2 W3
155	BEATRICE CHEESE, INC.	SEYMOUR	C1 C2 C4 C7 C17 M1 M2 M3 W1 W2
10	BEATRICE FOODS CO.	MENOMONIE	B1 D1 D2 D3 D4 D6 D8 M1 M2 S6 S7 S21
140	BEECHWOOD CHEESE	ADELL	C2 C5 C6 C7 M3
1855	BLUE MOON CHEESE CO., INC.	THORP	C16 C36 M1 M2 M3
669	BRANCH CHEESE CO.	BRANCH	C17 M2 M3
2008	BRANDLI CHEESE CO.	MAUSTON	C1 C5 C6 C7 M3
298	BURNETT DAIRY COOP. ASSN.	GRANTSBURG	C1 C2 C7 C17 C18 C42 M1 M2 M3 W1 W2 W15 W16
1700	CADY CHEESE, INC.	WILSON	C1 C2 C7 M3
1710	CARR VALLEY CHEESE FACTORY	LAVALLE	C1 M3
257	CASSEL GARDENS FARMERS COOP.	MARATHON	C3 M3
671	CEDAR GROVE CHEESE FACTORY	PLAIN	C2 C3 C6 C7 M3
704	CEDAR VALLEY CHEESE	BEGIUM	M1 M2 M3
160	CHALET CHEESE COOP.	MONROE	C1 C4 C5 C8 M3
1109	CHASEBURG COOP CREAMERY	CHASEBURG	C1 C3 M1 M3
1440	CHERRY GROVE CHEESE	EDGAR	C1 C2 C7 C44 M3
559	CHURNY COMPANY, INC.	MERRILL	C10 C44

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
1477	CLOVER BELT CHEESE FACTORY	EDGAR	C2 C6 C7 M3
451	CLOVERLEAF CHEESE, INC.	STANLEY	C1 C2 C7 M3
648	CRYSTAL LAKE CHEESE FACTORY	COMSTOCK	C2 C3 C5 C6 C7 C8 C20 C37 C46 M3
289	DAIRY MAID COOPERATIVE	AUGUSTA	C3 M1 M3 W1
38	DMV RIDGEVIEW	WHITEHALL	C17 M1 M2 W18
1349	DUPONT CHEESE FACTORY	MARION	C1 C2 C7 M3
1955	EAU GALLE CHEESE FACTORY	DURAND	C20 C21 M1 M2 M3 W1
493	EDELWEISS CHEESE CO., INC.	MARSHFIELD	C1 C2 C3 C7 M3
356	ELLSWORTH COOPERATIVE CREAMERY	ELLSWORTH	B1 C3 M1 M2 M3
353	F & A DAIRY PRODUCTS	DRESSER	C17 C18 M1 M2 M3 W1 W2 W3
101	FARMERS CREAMERY CO.	BANGOR	M1
1355	FENNIMORE BRANCH CHEESE CORP.	FENNIMORE	C1 C2 C7 M3
778	FOREMOST WHEY PRODUCTS	PLOVER	W2 W3 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W22 C14 C15 C17 C18 M1 M2 M3 W15
2201	FRIGO CHEESE CORP.	LENA	C14 C15 C17 C18 M1 M2 M3 W15
1401	FRIGO DIVISION OF MORGAN	OCONTO FALLS	C1 C6 C7 C18 C20 C21 C45 M1 M2 M3
1575	GAD CHEESE FACTORY	MEDFORD	C1 C3 M3
204	GALLOWAY WEST	NEW LONDON	C4 M2 M3 W1 W15
3	GALLOWAY WEST CO.	FOND DU LAC	C11 D1 D4 D9 M1 M2 M10 S37 W3
375	GEHLS GUERNSEY FARMS	GERMANTOWN	M1 M2
1853	GOLDEN GUERNSEY DAIRY	CHILTON	C17 C18 M1 M2 M3 M8
7	GOLDEN GUERNSEY DAIRY COOP	SPARTA	D1 D4 M1 M2 M7 M8 M9
184	GOLDEN GUERNSEY DAIRY COOP.	WAUKESHA	M1 M2 M7
653	GRAF CREAMERY, INC.	ZACHOW	B1 B2 B6 M2 M3 M14 M16 M19
151	GRAND MEADOW CHEESE	STRATFORD	C1 C2 C3 M2 M3
267	GRANDE CHEESE CO.	BROWNSVILLE	M1 M3 W1 W2 W3 W5 W6
93	GRANDE CHEESE CO.	DARLINGTON	M1
213	GRANDE CHEESE COMPANY	RUBICON	C17 C18 C20 C21 M1 M3

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
270	GRANDE CHEESE COMPANY	WYOCENA	M1 M3
304	GRASSLAND DAIRY PRODUCTS, INC.	GREENWOOD	B1 B2 B6 M2 M3 M8 M13 M14 M16 M18 M19 S12 W2
991	GRUBER CHEESE, INC.	SPRING GREEN	C1 C2 C7 M3
86	H & H HAULERS	LADYSMITH	M1
36	HAWTHORNE MELLODY DAIRY FARMS, INC.	WHITEWATER	F4 F15 M1 M2 M8 S16
706	HILLSIDE DAIRY	STANLEY	C1 C2 C3 M1 M3
326	HUSTLER'S COOP. CREAMERY	HUSTLER	M1
123	KERRY INGREDIENTS	BELOIT	M1 M2
210	KERRY INGREDIENTS	JACKSON	D3 D6 D8 D9
2175	KNAPP CREAMERY, INC.	KNAPP	C1 C2 C7 M3
1325	KRAFT FOODS, INC.	ANTIGO	C20 M1 M3
642	KROHN DAIRY PRODUCTS	LUXEMBURG	C1 C17 C18 M1 M2 M3 W15
291	LAKE-TO-LAKE DAIRY COOP.	DENMARK	C1 C2 C7 C44 M1 M2 M3 M7 W1 W2
398	LAKE-TO-LAKE DAIRY COOP.	KIEL	C1 C2 C5 C6 C7 C44 C47 M1 M3 W1 W2 W3
635	LAKESIDE CHEESE FACTORY	KIEL	C1 C2 M3 W1
1866	LAND O LAKES, INC.	GREENWOOD	C1 C2 C3 C7 M1 M3 W1 W2
376	LEVEL VALLEY DAIRY	WEST BEND	B1 B2 B3 B5 M5
292	LOV-IT CREAMERY, INC.	GREEN BAY	B1 B2 B6 M2 M3 M13 M15 M18 S12
1522	LYNN DAIRY	GRANTON	C1 C2 C7 C13 M2 M3
307	MADISON DAIRY PRODUCE CO.	MADISON	B1 B2 B6 M13 M15
1551	MAPLE GROVE CHEESE FACTORY	MILLADORE	C1 C2 C7 M3
1012	MAPLE ISLAND	MEDFORD	D2 D11 S15 S33
696	MAYER DAIRY, INC.	NEILLSVILLE	C1 C2 M3
1457	MEISTER CHEESE CO.	MUSCODA	C1 C2 C20 C21 M3
363	MID AMERICA DAIRYMEN, INC.	ARCADIA	C1 C3 M1 M3 W2 W3 W7 W16 W17 W20 W21
176	MID AMERICA DAIRYMEN, INC.	BLANCHARDSVILLE	M1
1241	MID AMERICA DAIRYMEN, INC.	CASHTON	M1
524	MID AMERICA DAIRYMEN, INC.	JUDA	M1 M2 M3 W1
300	MID-AMERICA DAIRYMEN, INC.	BLOOMER	C17 C18 M1 M2 M3 W1 W2

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
2048	MID-AMERICA DAIRYMEN, INC.	BOSCOBEL	C1 C2 C7 C20 C21 M1 M3
1554	MILL CREEK CHEESE	ARENA	C5 C6 M3
436	MINDORO COOP. CREAMERY ASSN.	MINDORO	C2 C7 M3
1648	MITCHELL CHEESE	PLYMOUTH	C17 C20 C21 M2 M3
1950	MORNING GLORY FARMS/AMPI	MARSHFIELD	C1 M1 M2 M3
197	MORNING GLORY FARMS/AMPI	WITTENBERG	M1 M2 M8 M9 M14 M19
1433	MULLINS CHEESE	RIPLINGER	M1
1854	MULLINS CHEESE, INC.	MOSINEE	C1 C2 C3 M3 W2
1499	NASONVILLE DAIRY COOP.	MARSHFIELD	C1 C2 C3 C7 C41 M3
132	NATIONAL FARMERS ORGANIZATION	BENOIT	M1
842	NATIONAL FARMERS ORGANIZATION	CURTISS	M1
214	NATIONAL FARMERS ORGANIZATION	LANCASTER	M1
773	NATIONAL FARMERS ORGANIZATION	NEENAH	M1
794	NATIONAL FARMERS ORGANIZATION	SAUK CITY	M1
803	NATIONAL FARMERS ORGANIZATION	SOUTH WAYNE	M1
2094	NEWBURG CORNER COOP. CHEESE	BANGOR	C2 C6 C7 M3
1525	NORTH HENDREN COOP. DAIRY	WILLARD	C1 C2 C7 M3 W1
110	OLD WISCONSIN CHEESE	PLATTEVILLE	M1 M3
153	PARK CHEESE COMPANY, INC.	BROWNSVILLE	M1 M2 M3
1539	PLEASANT VIEW CHEESE FACTORY, INC.	APPLETON	C1 C2 M1 M2 M3
1271	PLEASANT VIEW COOP. DAIRY	MEDFORD	C1 C2 C3 M3
1230	POTTER CHEESE COMPANY	BRILLION	C17 M3
2050	POTTS BLUE STAR CHEESE FACTORY	DENMARK	M1 M2 M3
1784	RABER FOODS, INC.	THORP	C3 C4 C6 M1 M2 M3 W1
1785	S & R CHEESE CORP.	PLYMOUTH	C17 C18 C20 C21 M2 M3
201	S&R-ELLISVILLE DAIRY CORPORATION	LUXEMBURG	C17 C20 M1 M2 M3
343	SAFEWAY STORES, INC.	DURAND	D2
730	SCHMITZ BEAR VALLEY CHEESE FACTORY	HILL POINT	C1 M3
279	SCHNEIDER CHEESE	WALDO	M1 M2 M3
636	SILVER & LEWIS CHEESE CO.	MONTICELLO	C5 C6 M2
475	STELLA CHEESE DIVISION	REEDSBURG	C17 C18 M1 M2 M3
1608	SUMMIT CHEESE INC.	WILSON	C1 C2 C3 C7 M1 M3
1130	SWISS VALLEY FARMS	SOLDIERS GROVE	C3 M3
630	THIRY DAEMS CHEESE FACTORY	LUXEMBURG	C17 M1 M2 M3
341	TOLIBIA CHEESE, INC.	FOND DU LAC	C16 C20 C21 M2 M3 W1 W2

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
1434	TONET FARMERS COOP.	LUXEMBURG	C1 C2 C7 M3
1508	TWIN TOWN CHEESE FACTORY, INC.	ALMENA	C3 C17 C18 C20 C21 C22 C34 C42 C45 M1 M2 M3 W1 W2 W3
1606	WELCOME DAIRY-HILLSIDE DIVISION	STRATFORD	C3 M1 M2 M3
276	WELCOME DAIRY, INC.	COLBY	C2 C3 C7 M3
372	WESTBY COOP. CREAMERY	WESTBY	B1 C1 C13 M1 M3 M7 M13
1410	WEYAUWEGA MILK PRODUCTS	WEYAUWEGA	C1 C3 C7 C41 C46 M1 M3
901	WEYAUWEGA STAR DAIRY, INC.	WEYAUWEGA	M1 M2 M3
905	WHITE CLOVER DAIRY, INC.	KAUKAUNA	C1 C6 C30 C31 M1 M2
85	WISCONSIN CHEESE GROUP	MONROE	M3
240	WISCONSIN DAIRIES	ALMA CENTER	C17 M1 M2 M3 W2
399	WISCONSIN DAIRIES COOP.	BARRON	C3 M1 M3
45	WISCONSIN DAIRIES COOP.	CLAYTON	C20 C21 C22 M1 M2 M3 W2 W16 W21
294	WISCONSIN DAIRIES COOP.	COCHRANE	C2 C3 M1 M3 W1 W2 W15 W16 W21
820	WISCONSIN DAIRIES COOP.	LANCASTER	C1 C2 C6 C7 M3 W1 W2 W15 W16
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	B1 B2 D1 D6 D9 M1 M2 M3 M7 M8 M14 M16
107	WISCONSIN DAIRIES COOP.	RICHLAND CENTER	C3 M3 W1 W2 W3 W19
361	WISCONSIN DAIRIES COOP.	SAUK CITY	D1 M1 M2 M7 M8
1092	WISCONSIN DAIRIES COOPERATIVE	CONRATH	C6 M3 W1 W2
256	WISCONSIN DAIRIES COOPERATIVE	MILAN	C17 C18 M1 M2 M3 W2
1887	WISCONSIN DAIRY STATE CHEESE CO.	RUDOLPH	C1 C2 C3 M1 M3 W15
90	WISCONSIN HILL & VALLEY CHEESE	CASHTON	C1 C2 C3 C7 M3
1631	WISKERCHEN CHEESE	AUBURNDALE	C1 C41 M1 M3
309	ZANDERS CREAMERY	CROSS PLAINS	B1 B2 M2 M3 M13 M15

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
	56-WYOMING		
11	WESTERN DAIRYMEN COOPERATIVE, INC.	THAYNE	B1 C17 C18 M2

**SECTION II:**

**LISTING OF PLANTS WHICH HAVE PROCESSING OR  
PACKAGING OPERATIONS THAT MEET USDA  
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY.**

**PRODUCTS PROCESSED OR PACKAGED BY THESE PLANTS  
MAY BE PRODUCED FROM DAIRY INGREDIENTS  
WHICH DID NOT ORIGINATE IN PLANTS APPROVED BY USDA  
OR WHICH ARE OF FOREIGN ORIGIN.**

**THESE PRODUCTS ARE ELIGIBLE FOR  
USDA GRADING AND INSPECTION SERVICE ONLY WHEN  
PRODUCED UNDER CONTINUOUS USDA INSPECTION**



Codes shown below denote processing or packaging operations that meet USDA requirements for facilities and sanitation only. The products processed or packaged by these plants may have been produced from dairy ingredients which did not originate from USDA approved plants ("unapproved source plants"). Unapproved source plants are plants that: (1) upon inspection are found not to meet minimum USDA requirements; or (2) do not participate in the voluntary USDA plant inspection program; or (3) are located in a foreign country and are not inspected by USDA.

Approval of a plant's "P" code production does not constitute eligibility for grading or inspection of the finished product. To be eligible for USDA grading and inspection service, the finished product must have been produced under continuous USDA inspection from ingredients originating from USDA approved plants.

The two requirements of continuous inspection and usage of ingredients originating from USDA approved plants must be satisfied before a product produced in a "P" code plant can be used as an ingredient in products produced by plants eligible for USDA grading and inspection service (as listed in Section I). A USDA certificate must be issued to accompany product produced in a "P" code plant to show that the product meets these two requirements and may therefore be used in products produced by plants listed in Section I.

Plants approved for codes marked with a single asterisk (\*) are subscribing to the USDA Salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of environmental samples, together with an established system of follow-up in the event of a positive result. This Salmonella surveillance program is limited to the testing of only environmental samples whenever the products manufactured by a "P" code plant are produced with dairy ingredients from unapproved source plants. Plant management may request Salmonella analysis of a plant's "P" code production provided it has been produced under continuous USDA inspection. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA approved plants.

### Packaging and Processing - P

- P1 Packaging of butter in consumer sized packages
- P2 Processing and packaging of whipped butter
- P3 Packaging of nonfat dry milk
- \*P4 Packaging of instant nonfat dry milk
- \*P5 Packaging of dry whole milk
- \*P6 Packaging of dry infant formula
- \*P7 Packaging of dry cream substitute
- \*P8 Packaging of diet food
- P9 Processing and packaging of pasteurized process cheese, cheese food, or cheese spread
- P10 Packaging of cheese
- P11 Packaging of shredded, grated, or crumbled cheese
- P12 Shredding, grating, or crumbling of cheese

## Packaging and Processing - P (continued)

- P13 Processing and packaging of butteroil
- \*P14 Drying of grated or shredded cheeses
- \*P15 Packaging of dry dairy blend
- \*P16 Dry blending and packaging of eggnog
- \*P17 Blending and packaging of dry food products
- \*P18 Drying of whey caseinate blend
- P19 Processing and packaging of cold-pack cheese, cold-pack cheese food, or cold-pack cheese spread
- P20 Packaging of margarine\*\*
- \*P22 Conversion of casein and drying of caseinate
- \*P23 Drying of pasteurized process cheese, cheese food, or cheese spread
- \*P24 Packaging of dry pasteurized process cheese or cheese food
- \*P26 Processing of starch
- P27 Dehydrating and packaging of cottage cheese
- P28 Processing and packaging of liquid infant formula
- \*P29 Processing and drying of whey
- \*P30 Processing and packaging of dry milk protein products

\*\* Manufactured from vegetable oil. (Margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
04-ARIZONA			
-----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	P1
05-ARKANSAS			
-----			
1225	OSCEOLA FOODS, INC.	OSCEOLA	P1
06-CALIFORNIA			
-----			
112	ADVANCED BLENDING CORP.	OAKDALE	P3 P15 P17
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	P1 P10
2988	CONSOLIDATED DAIRY PRODUCTS, INC.	LOS ANGELES	P1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	P1
31	DANISH CREAMERY ASSN.	FRESNO	P1
3500	GARDENIA CHEESE	SOUTHGATE	P11
3493	GILT EDGE CREAMERY	SAN FRANCISCO	P1
229	MASSON CHEESE CORP.	VERNON	P11 P14
114	PACIFIC CHEESE	HAYWARD	P10
13-GEORGIA			
-----			
310	THERMO PAC, INC.	STONE MOUNTAIN	P9 P19
16-IDAHO			
-----			
16	DARIGOLD, INC.	CALDWELL	P10
18	EE-DA-HOW SPECIALTIES	JEROME	P23
17-ILLINOIS			
-----			
508	APPLE PACKAGING	ROCHELLE	P7 P15 P17
2650	CARNATION CO.	JACKSONVILLE	P7
56	DANISH MAID BUTTER CO.	CHICAGO	P2
267	DEAN FOODS CO.	PECATONICA	P7 P17
135	DEAN FOODS CO.	ROCKFORD	P7
582	NAUVOO MILK PRODUCTS	NAUVOO	P10
511	TATE CHEESE CO., INC.	VALLEY CITY	P9

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<b>18-INDIANA</b>			
61	DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	P1 P2
<b>19-IOWA</b>			
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	P4
96	ASSOCIATED MILK PRODUCERS, INC.	SIBLEY	P3 P4
305	BEATRICE CHEESE	FREDERICKSBURG	P12
23	CARNATION COMPANY	WAVERLY	P4 P7 P8
324	SWISS VALLEY FARMS	ST. OLAF	P10
<b>20-KANSAS</b>			
428	SEKAN CHEESE COMPANY	GIRARD	P9
<b>21-KENTUCKY</b>			
237	ARMOUR FOOD INGREDIENTS CO.	SPRINGFIELD	P7 P15 P17 P18 P22 P23 P26
<b>24-MARYLAND</b>			
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	P1
<b>26-MICHIGAN</b>			
765	BUTTERBALL FARMS	GRAND RAPIDS	P1 P2
17	DEAN FOODS CO.	WAYLAND	P17
303	KALAMAZOO CREAMERY CO.	KALAMAZOO	P1
608	MICHIGAN MILK PRODUCERS ASSN.	CONSTANTINE	P1
611	ROSS LABORATORIES	STURGIS	P6 P28
783	WIN SCHULER'S FOODS/DIV. OF J. CAMPBELL	MARSHALL	P9 P19
258	WYETH LABORATORIES	MASON	P28

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<b>27-MINNESOTA</b>			
160	ALL AMERICAN FOODS	MANKATO	P3 P4 P5 P8 P15
161	ALL AMERICAN FOODS	MANKATO	P17 P3 P4 P5 P8 P15
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	P2
46	BONGARDS CREAMERIES	NORWOOD	P9
443	LAND O'LAKES, INC.	FARIBAULT	P5 P15 P29 P30
148	MAPLE ISLAND, INC.	WANAMINGO	P3 P4 P5 P6 P8 P15 P17 P24
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	P1 P13
111	NORTHERN MILK PRODUCTS	FOSSTON	P17
636	PACE DAIRY FOODS CO.	ROCHESTER	P9 P10
653	SANDOZ NUTRITION	MINNEAPOLIS	P8 P16 P17 P23 P24 P26
562	SPRING VALLEY CHEESE	SPRING VALLEY	P10 P11 P12
671	WASECA FOODS	WASECA	P3 P4 P15 P17
128	WISCONSIN DAIRIES COOP.	PRESTON	P5 P15 P17
<b>28-MISSISSIPPI</b>			
59	MARATHON CHEESE CORP.	BOONEVILLE	P10
<b>29-MISSOURI</b>			
950	BERKSHIRE FOODS, INC.	INDEPENDENCE	P1
235	GOLDEN VALLEY FOODS	CLINTON,	P9
481	JIANAS BROTHERS PACKAGING COMPANY	KANSAS CITY	P7 P17
337	KRAFT FOODS	SPRINGFIELD	P9
533	MID-AMERICA DAIRYMEN, INC.	MOUNT VERNON	P9
576	SAFEWAY COMPANY	CARTHAGE	P10
597	SCHREIBER FOODS, INC.	CARTHAGE	P9 P19
144	SCHREIBER FOODS, INC.	CLINTON	P10
<b>31-NEBRASKA</b>			
212	*WEST POINT DAIRY PRODUCTS, INC.	WEST POINT	P1

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
	34-NEW JERSEY		
<hr/>			
7068	NORTHFIELD CHEESE CO.	NORTHVALE	P9
<hr/>			
	36-NEW YORK		
<hr/>			
284	EMPIRE CHEESE, INC.	CUBA	P10 P11
344	MC CADAM CHEESE CO., INC.	HEUVELTON	P10
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	P1 P9
3080	ONTARIO FOOD PRODUCTS	ALBION	P27
7383	SORRENTO CHEESE COMPANY, INC.	CHEEKTOWAGA	P11 P12
<hr/>			
	39-OHIO		
<hr/>			
109	BEATREME FOOD INGREDIENTS, INC.	COVINGTON	P7 P15 P18 P29 P30
211	BIERY CHEESE CO.	LOUISVILLE	P9 P10 P19
36	CLOVERLAND DAIRY, INC.	FLUSHING	P2
24	DIEHL, INC.	DEFIANCE	P7 P23 P24
214	GREAT LAKES CHEESE CO., INC.	NEWBURY	P10
35	*LAND O'LAKES, INC.	KENT	P1
7	NABISCO BRANDS, INC.	SEVILLE	P17
76	NU-TEK FOODS, INC.	WAPAKONETA	P9
155	RICH BAKER	GALENA	P7 P17
<hr/>			
	40-OKLAHOMA		
<hr/>			
607	MID AMERICA DAIRYMEN, INC.	OKLAHOMA CITY	P1 P2
<hr/>			
	41-OREGON		
<hr/>			
41	LARSEN'S CREAMERY	OREGON CITY	P1
40	OREGON FREEZE DRY FOODS	ALBANY	P27
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	P1
<hr/>			
	42-PENNSYLVANIA		
<hr/>			
535	BEATRICE CHEESE, INC.	WHITEHALL	P11
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	P1

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
42-PENNSYLVANIA (CONT.)			
100	BONGRAIN CHEESE	NEW HOLLAND	P10
229	DAIRY SALES CORPORATION	COATESVILLE	P1 P20
526	DAIRYLAND SALES CO., INC.	PITTSBURGH	P9 P10
242	DIETRICH'S MILK PRODUCTS, INC.	READING	P14 P17 P23
406	*HOLLY MILK COOPERATIVE	CARLISLE	P1
190	KELLERS CREAMERY	HARLEYSVILLE	P1 P20
534	LAUBSCHER CHEESE CO., INC.	MERCER	P10 P12
221	MAYFAIR CREAMERY	SOMERSET	P1 P2 P13
<hr/>			
46-SOUTH DAKOTA			
229	BIG STONE CHEESE FACTORY	BIG STONE CITY	P10
241	MAROLF DAKATO FARMS CHEESE, INC.	STURGIS	P10
255	NEW ZEALAND MILK PRODUCTS, INC.	SIOUX FALLS	P15 P18 P22 P30
<hr/>			
47-TENNESSEE			
145	CUMBERLAND CREAMERY	ANTIOCH	P1 P13
322	TENNESSEE VALLEY CHEESE	MORRISON	P11 P12
<hr/>			
48-TEXAS			
1010	*ASSOCIATED MILK PRODUCERS, INC.	EL PASO	P1
<hr/>			
49-UTAH			
29	DELTA VALLEY FARMS	DELTA	P10
61	GOSSNER FOODS, INC.	LOGAN	P10
4	MORTENSEN FOOD PRODUCTS	NORTH SALT LAKE	P1
63	MOUNTAIN FARMS, INC.	LOGAN	P10 P11
60	NELSON RICKS CREAMERY CO.	SALT LAKE CITY	P10
44	SCHREIBER FOODS, INC.	LOGAN	P9
3	WESTERN DAIRYMEN COOPERATIVE, INC.	SMITHFIELD	P1 P10

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
	50-VERMONT		
	-----		
19	CABOT FARMERS COOP.	CABOT	P1
15	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	P10
41	LUCILLE FARM PRODUCTS, INC.	SWANTON	P11 P12
	53-WASHINGTON		
	-----		
190	BEATRICE CHEESE	SUMNER	P11 P12
11	DARIGOLD, INC.	CHEHALIS	P10
72	OLYMPIA CHEESE CO.	OLYMPIA	P10 P11 P12
	55-WISCONSIN		
	-----		
814	A STURM & SONS, INC.	MANAWA	P4
827409	ARMOUR DAIRY PRODUCTS CO.	MONROE	P10
425	ASSOCIATED MILK PRODUCERS, INC.	PORTAGE	P9 P10 P11 P12
777	BEATREME FOODS, INC.	VESPER	P7 P17
8822	DMV RIDGEVIEW	LACROSSE	P3 P15 P17
2201	FRIGO CHEESE CORP.	LENA	P10 P11
498	FROMOGERIES BEL, INC.	HILBERT	P9 P10 P19
204	GALLOWAY WEST	NEW LONDON	P10
3	GALLOWAY WEST CO.	FOND DU LAC	P17
653	GRAF CREAMERY, INC.	ZACHOW	P2
304	GRASSLAND DAIRY PRODUCTS, INC.	GREENWOOD	P2 P20
6-437	GREAT LAKES CHEESE	PLYMOUTH	P10
8-0119	GREEN BAY CHEESE	GREEN BAY	P10 P11
271	HERNKE CHEESE CO.	HILBERT	P19
826	KAUKAUNA CHEESE, WI. LTD. PARTNERSHIP	KAUKAUNA	P9 P10 P19
210	KERRY INGREDIENTS	JACKSON	P6 P7 P8 P15 P17 P18 P23 P24 P30
398	LAKE-TO-LAKE DAIRY COOP.	KIEL	P10
57	LAND O'LAKES, INC.	SPENCER	P9 P10 P23 P24
82865	LEMKE CHEESE CO., INC.	WAUSAU	P10
376	LEVEL VALLEY DAIRY	WEST BEND	P13
292	LOV-IT CREAMERY, INC.	GREEN BAY	P2 P20
1012	MAPLE ISLAND	MEDFORD	P4 P5 P6 P8 P15 P17
2919	MARATHON CHEESE	MEDFORD	P10
58	MARATHON CHEESE CORP	MARATHON	P10
245	MASTER GALLERY FOODS, INC.	PLYMOUTH	P10 P11

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
707	MERKT CHEESE CO.	BRISTOL	P19
1006	MID AMERICA DAIRYMEN, INC.	BLANCHARDVILLE	P11 P14
217	MID AMERICA DAIRYMEN, INC.	CHILI	P14
343	SAFEWAY STORES, INC.	DURAND	P4 P7
69	SAFEWAY STORES, INC.	LA CROSSE	P9 P10
162	SARGENTO CHEESE CO.	ELKHART LAKE	P9 P10 P11 P12
248	SARGENTO CHEESE CO.	FOND DU LAC	P9 P11 P12
491	SARGENTO CHEESE CO.	PLYMOUTH	P9 P10 P11 P12
443	SCHREIBER FOODS, INC.	GREENBAY	P9 P10
821	SCHREIBER FOODS, INC.	WISCONSIN RAPIDS	P9
272	THIEL CHEESE, INC.	HILBERT	P9
13	TOLIBIA CHEESE	OOSTBURG	P11 P14
341	TOLIBIA CHEESE, INC.	FOND DU LAC	P10
276	WELCOME DAIRY, INC.	COLBY	P9 P10
361	WISCONSIN DAIRIES COOP.	SAUK CITY	P3 P15
74	WOHLT CHEESE CORP.	FREMONT	P9
1008	WOHLT CHEESE CORP.	WEYAUWEGA	P9
309	ZANDERS CREAMERY	CROSS PLAINS	P2 P9 P20

## DAIRY GRADING BRANCH

### WASHINGTON STAFF

F. Tracy Schonrock, Chief, Dairy Grading Branch . . . . .	202-720-3171
Lynn G. Boerger, National Program Coordinator, All Products, Grade Labels, Resident Programs, Program Accounting . . . . .	202-720-3171
Michael I. Hankin, National Program Coordinator, Plant Inspections, Equipment and Facility Reviews . . . . .	202-720-9386
Noreen K. Peterson, Equipment and Facility Review Specialist . . . . .	202-720-1671
Fax No. . . . .	202-720-2643

USDA/AMS/Dairy Division  
Dairy Grading Branch  
Rm 2750-S  
P.O. Box 96456  
Washington D.C. 20090-6456

### NATIONAL FIELD OFFICE

Names, address and telephone number of personnel who may be contacted for inspection, grading, and laboratory services are listed below:

LeRoy C. Iverson, National Field Director . . . . .	708-790-6920
Kenneth R. Vorgert, Assistant National Field Director . . . . .	708-790-6920
Lisa Keehner, National Training Coordinator . . . . .	708-790-6920
Fax No. . . . .	708-790-6948

Dairy Grading Branch, Dairy Division  
Agricultural Marketing Service, USDA  
Building A, Suite 370  
800 Roosevelt Rd.  
Glen Ellyn, IL 60137

## DAIRY STANDARDIZATION BRANCH

Duane R. Spomer, Chief, Dairy Standardization Branch . . . . .	202-720-7473
Diane D. Lewis, Agricultural Marketing Specialist . . . . .	202-720-9385
Roland S. Golden, Agricultural Marketing Specialist . . . . .	202-720-9383
Vacant, Agricultural Marketing Specialist . . . . .	202-720-7473
Robert E. Aschebrock, Program Review and Evaluation Specialist . . . . .	202-720-7473
Fax No. . . . .	202-720-2643

## **LABORATORY SERVICE**

Within AMS, the Science Division bears the responsibility for performing or coordinating the performance of laboratory analyses. AMS laboratory testing service for dairy and related products is available, upon request, to any plant, industry, or private organization that wants its products analyzed.

Samples may be sent directly without prearrangement, but should be accompanied by a request listing the tests desired and the name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analyses are completed. The request should specify the telephone number and person to contact.

To request laboratory services and a schedule of the fees associated with product testing, contact:

Dr. Fred H. Pepper, Laboratory Director  
Western Commodities Support Laboratory  
Science Division  
Agricultural Marketing Service, USDA  
3570 North Avondale  
Chicago, IL 60618  
(312) 353-6525

United States Department of Agriculture  
Agricultural Marketing Service  
Dairy Division, Room 2750-South  
P.O. Box 96456  
Washington, DC 20090-6456

**OFFICIAL BUSINESS**  
Penalty for Private Use \$300

00289 02002/20705FORBJA1 0001  
JOHN FORBES  
NATIONAL AGRICULTURAL LIBRARY  
REF 111  
BELTSVILLE MD 20705-2351

---

**NOTICE**

If you no longer desire this publication,  
check here  and return this sheet.  
Your name will then be dropped from  
the mailing list.

If your address should be changed, make  
the correct entry in the address label above  
and return the entire sheet to:

United States Department of Agriculture  
Agricultural Marketing Service  
Dairy Division  
Dairy Grading Section, Room 2750-South  
P.O. Box 96456  
Washington, DC 20090-6456

